

Simulation for Intense L-band Electron Accelerator*

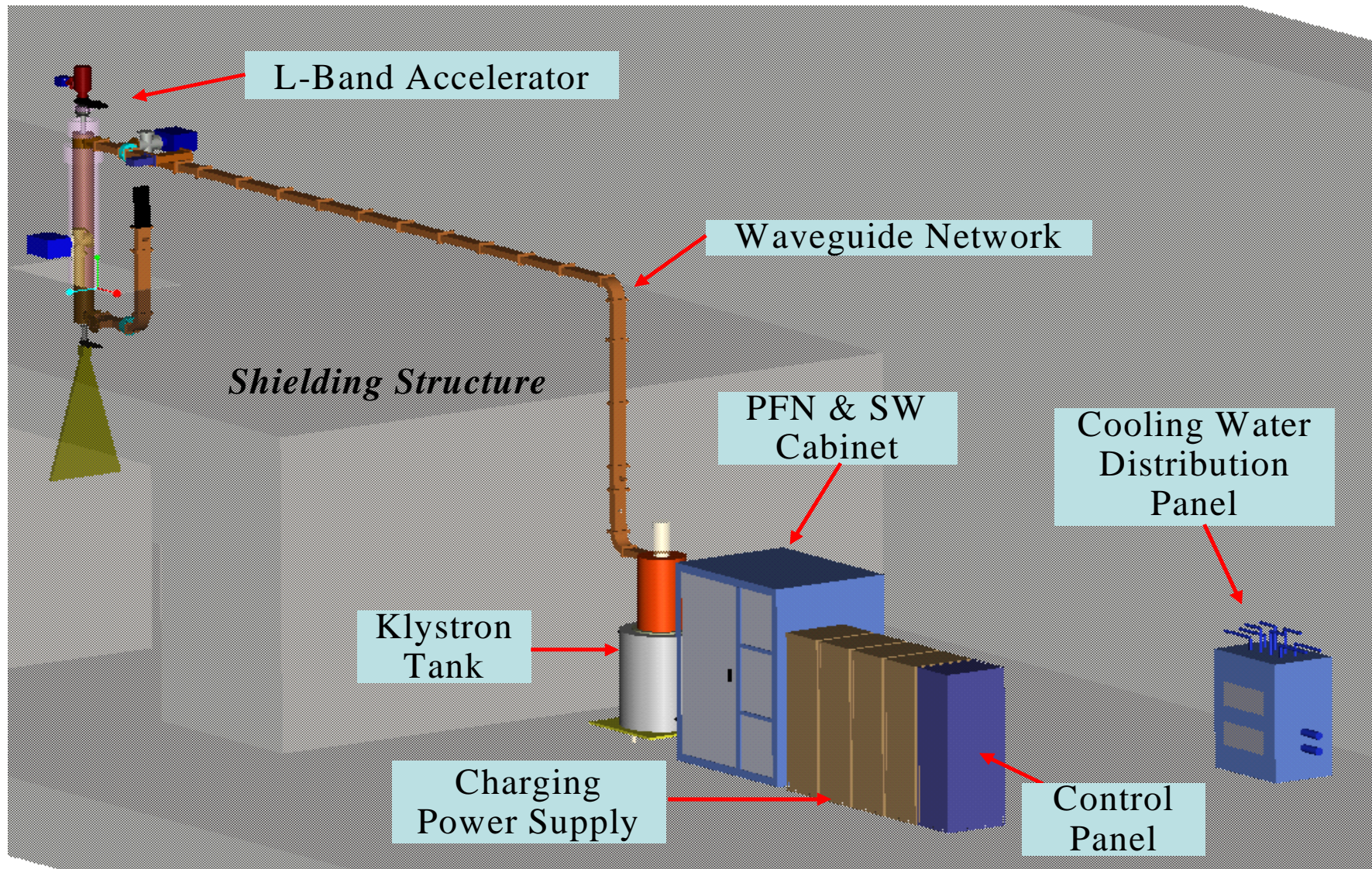
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- L-band traveling-wave electron linac
- Irradiation applications
- 10 MeV and average 30 kW
- Single klystron (pulsed 25 MW)
- Single accelerating column
- Vertical mount

System Layout

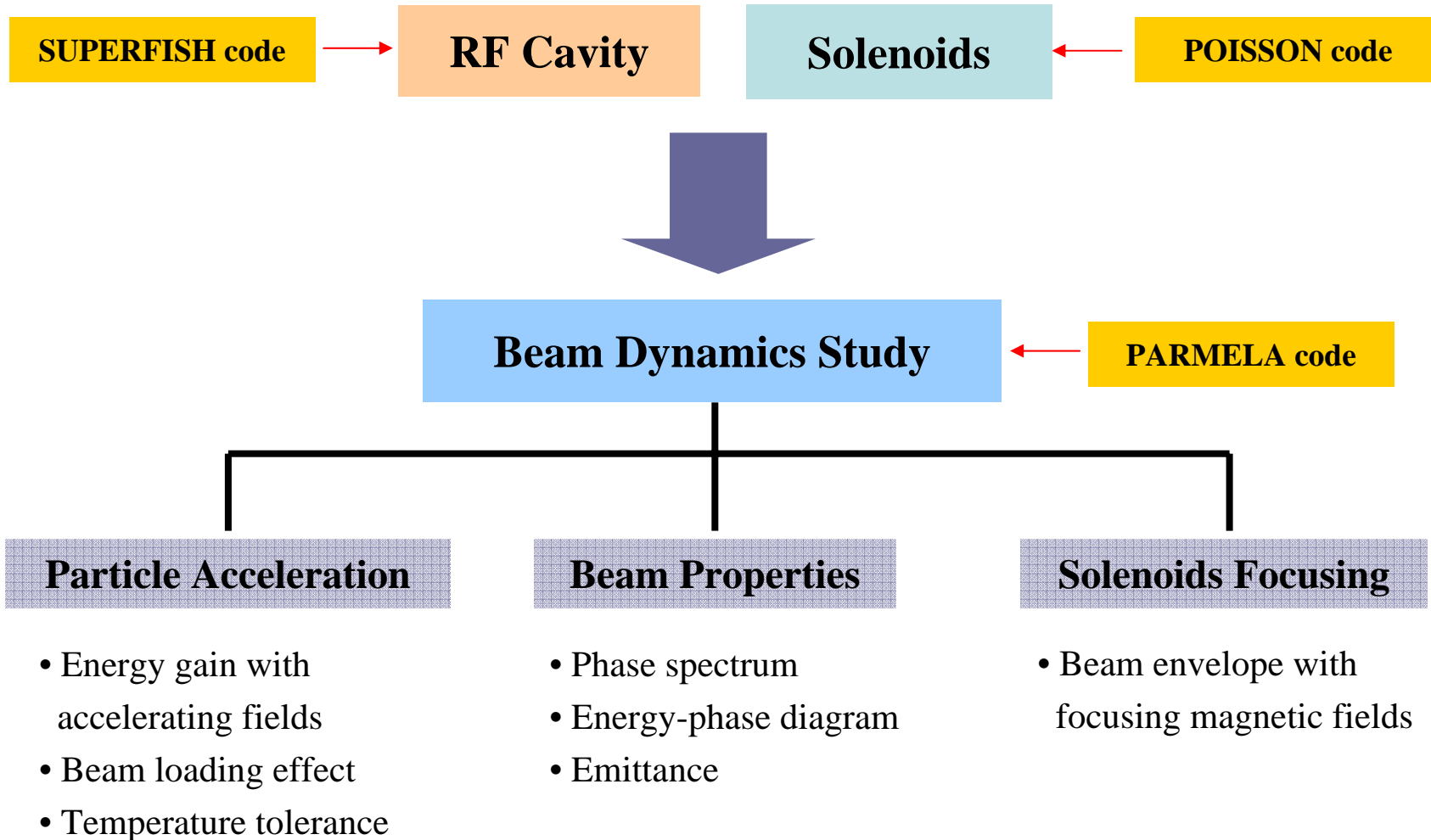


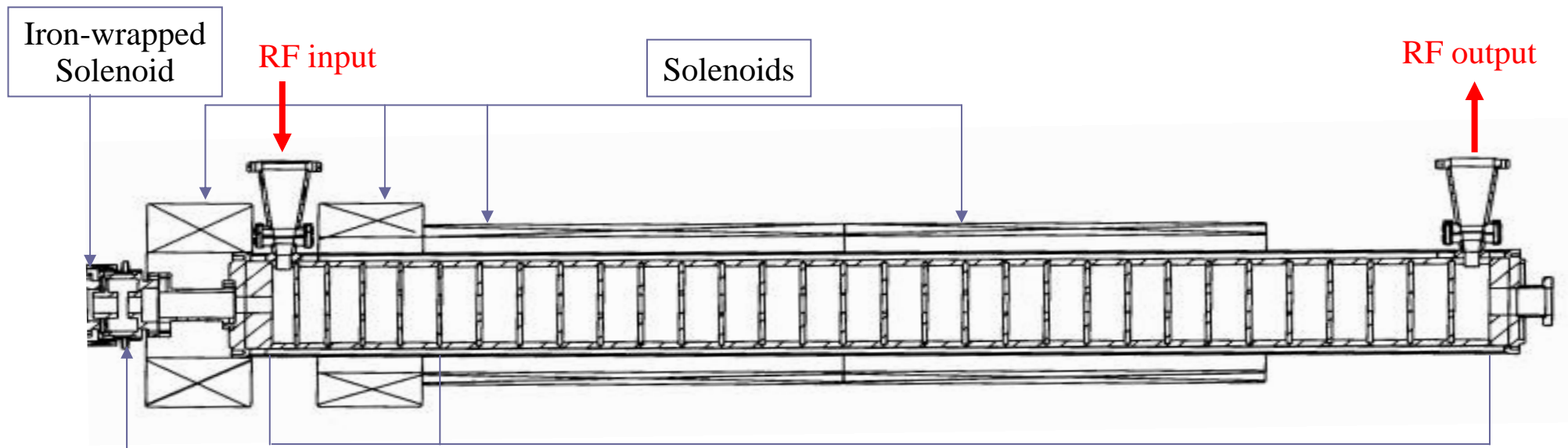
Accelerator Parameters

RF System Parameter	
Operating Frequency	1.3 GHz
Pulsed RF Power	25 MW
Pulse Length	7 μ s
Repetition Rate	350 Hz
Average RF Power	60 kW
E-gun Parameter	
High Voltage	80 kV
Pulsed Beam Current	1.6 A
Pulse Length	6 μ s
Repetition Rate	350 Hz

Beam Parameter	
Beam Energy	10 MeV
Pulsed Beam Current	1.45 A
Beam Transmission Rate	91%
Averaged Beam Power	31.4 kW
Accelerating Structure Parameter	
Type of Structure	Constant-impedance
Shape of Cell	Disk-loaded
Operating Mode	$2\pi/3$ mode
RF Filling Time	0.8 μ s
Operating Temperature	$40^\circ\text{C} \pm 1^\circ\text{C}$
Averaged Accelerating Gradients	4.2 MV/m
Beam Loading Factor	- 4.7 MeV/A
Temperature Shift Factor	- 2.3 MeV/ $^\circ\text{C}$

Outline





Pre-buncher

Bunching section

Accelerating Column

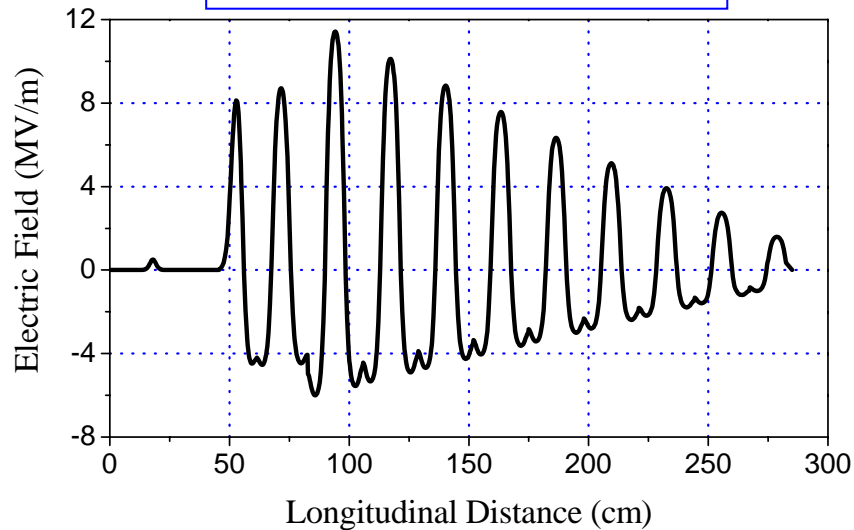
Accelerating section

- Re-entrant shape
- Modulating voltage is 20 kV.

Cavity	Phase velocity / Speed of light	Attenuation Coefficient (Nep/m)
1 st buncher	0.65	0.0538
2 nd buncher	0.75	0.0489
3 rd buncher	0.88	0.0442
4 th buncher	0.92	0.0431
5 th buncher	0.98	0.0415
Normal	1.00	0.0623

Accelerating Fields and Energy Gain

Longitudinal Electric Fields



- Longitudinal electric field

$$E(z) = E_0 \exp(-\alpha z) \sin \phi - \frac{I r_s (1 - \exp(-\alpha z))}{\dots}$$

Beam loading term

r_s : shunt impedance,

α : attenuation coefficient

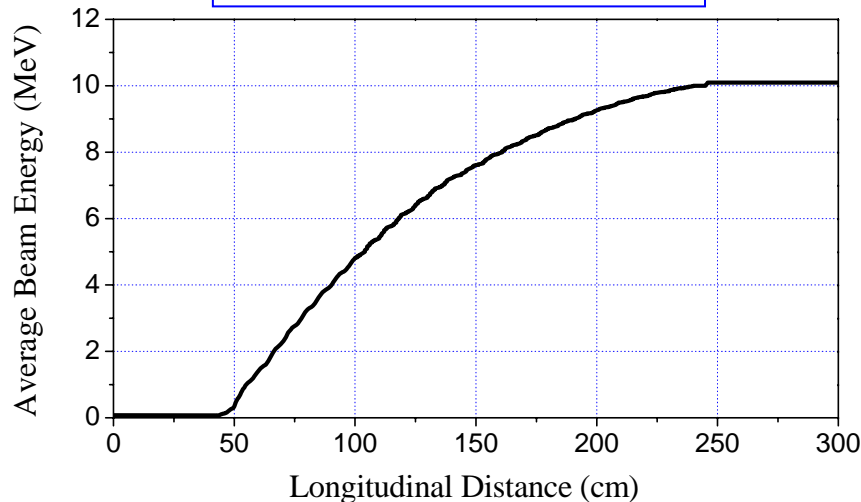
P_0 : input RF power

ϕ : phase of the accelerating field.

$$E_0 = \sqrt{2\alpha P_0 r_s}$$

- Fully beam-loaded condition.

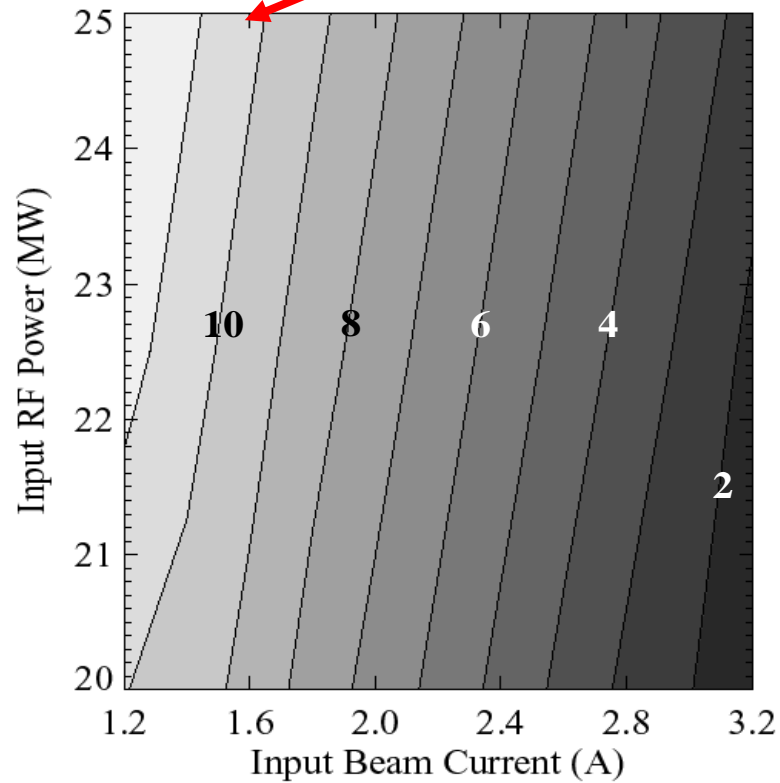
Beam Energy Distribution



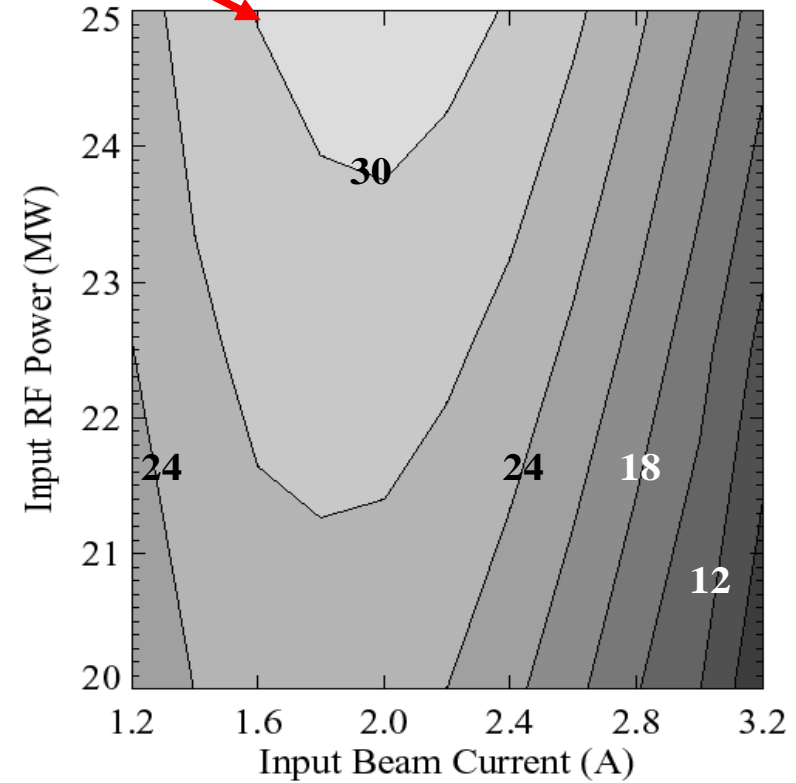
- The increase of beam energy is reduced as the beam passes through the column.

Beam Loading Effect

Nominal operating condition



Output Beam Energy (MeV)

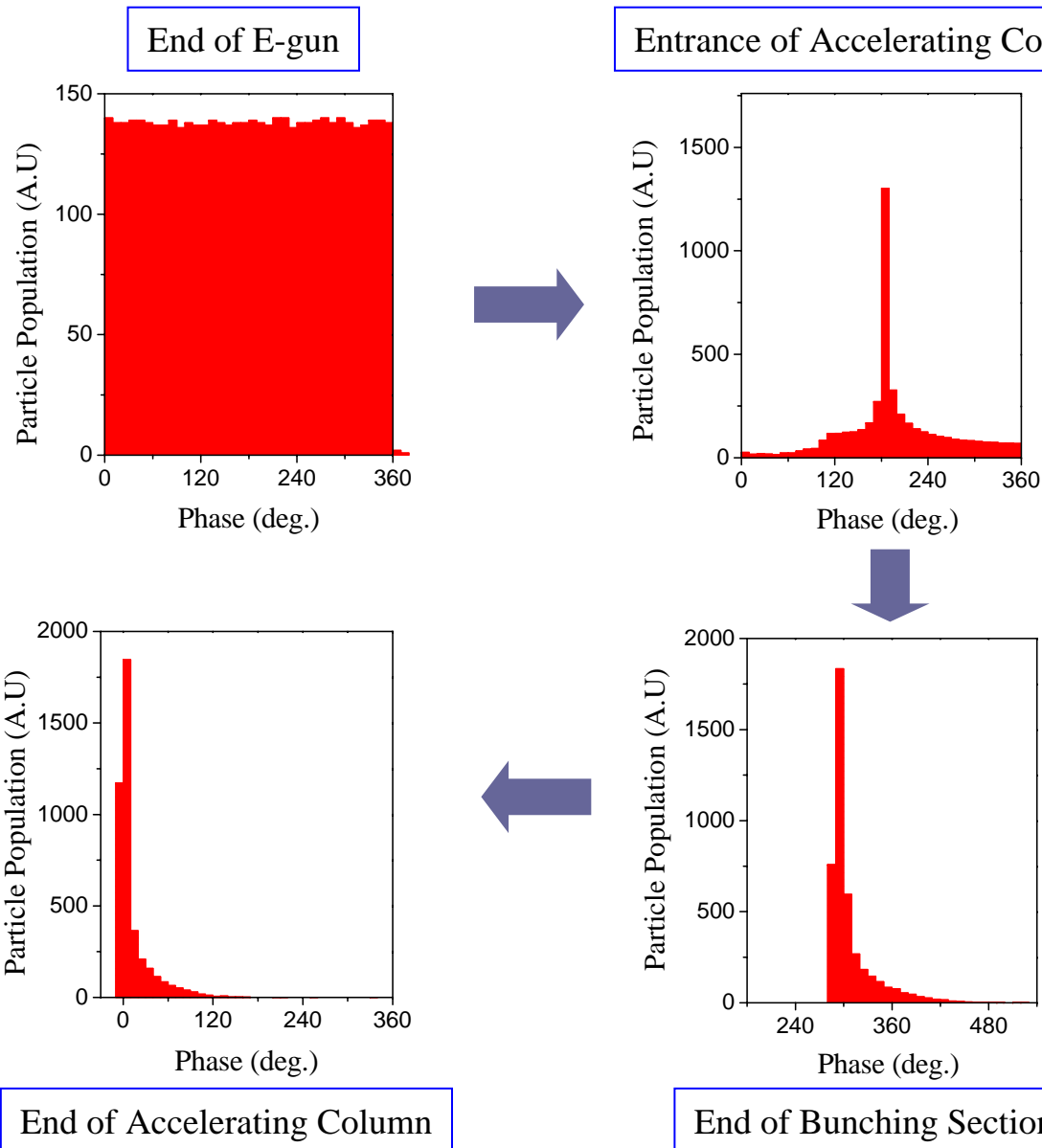


Average Output Beam Power (kW)

• Beam Loading Factor: - 4.7 MeV/A

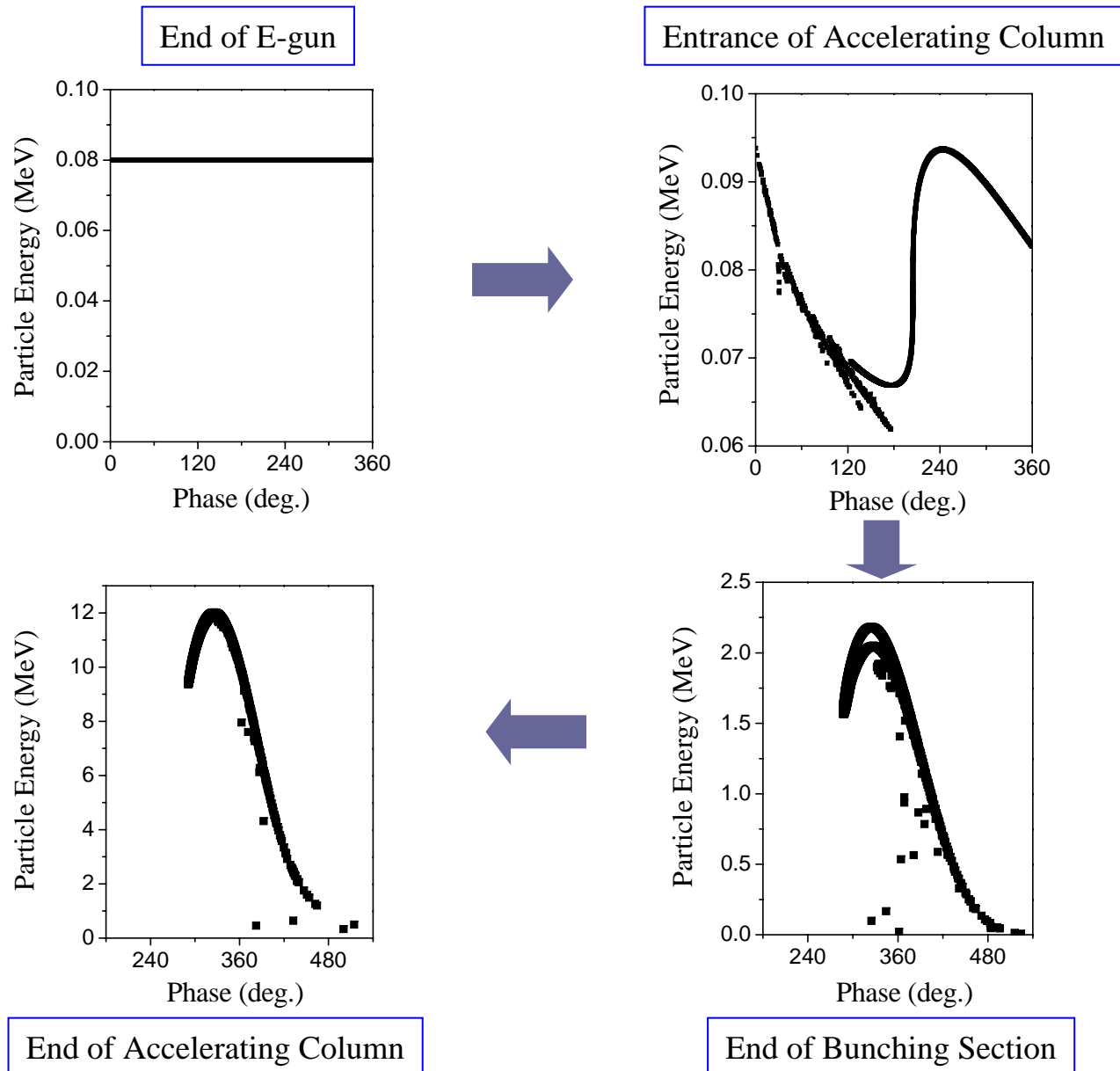
Beam Bunching

- Biased by pulsed E-gun
- Initial energy: 80 keV

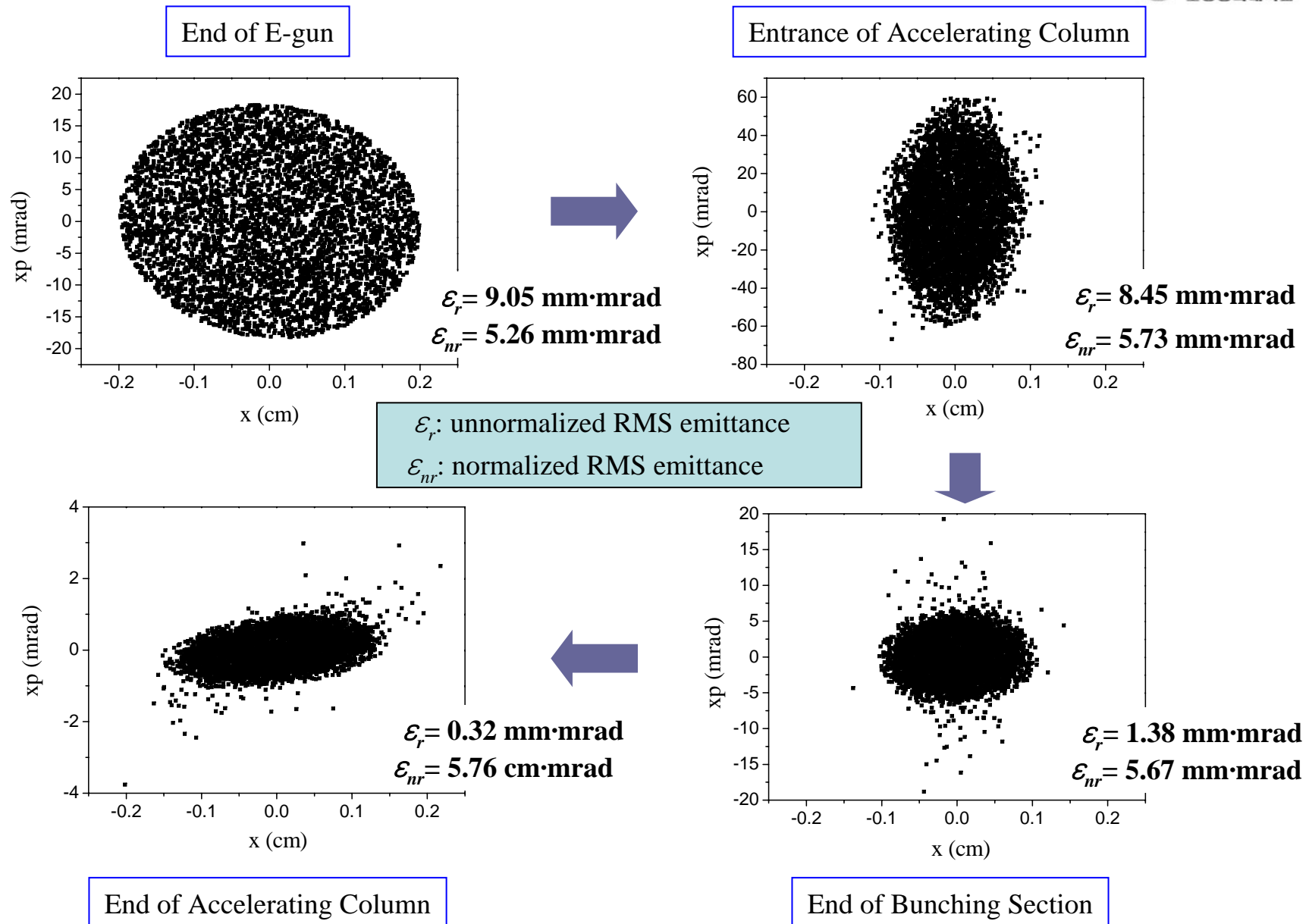


- Bunched by pre-buncher
- Modulating voltage: 20 kV
- Drift length: 32.5 cm

Longitudinal Beam Properties

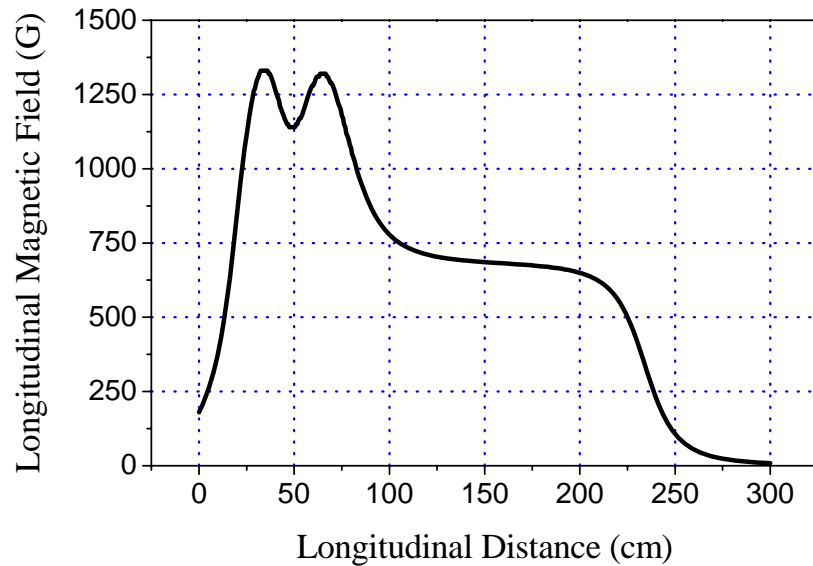


Transverse Beam Properties

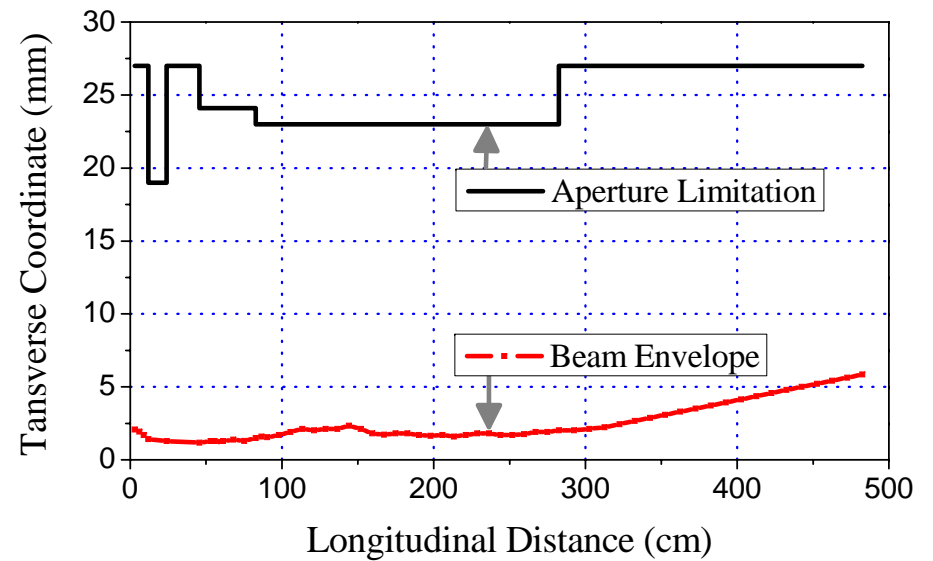


Focusing Solenoids

Focusing Magnetic Fields



Beam Envelope and Aperture Limitation



- Beam transmission rate: 91%
- Most of beam loss occurred at the entrance of accelerating column.

Temperature Tolerance

Temperature Changes

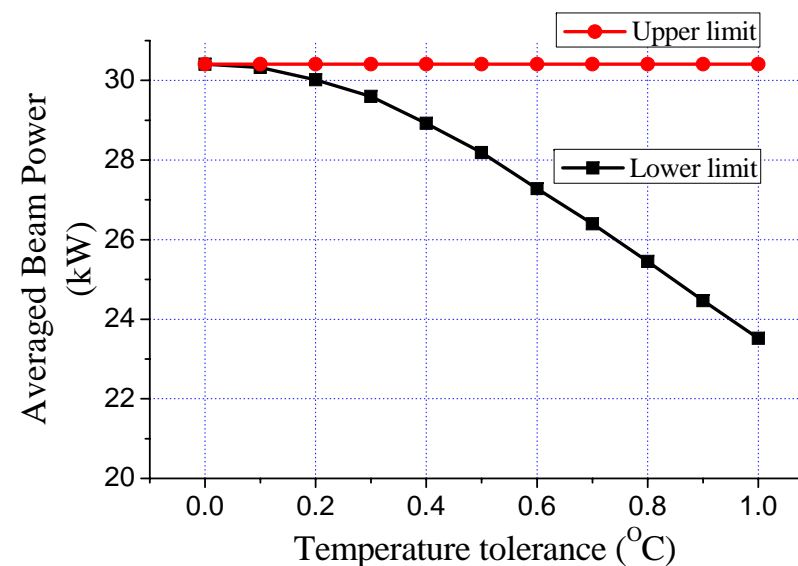
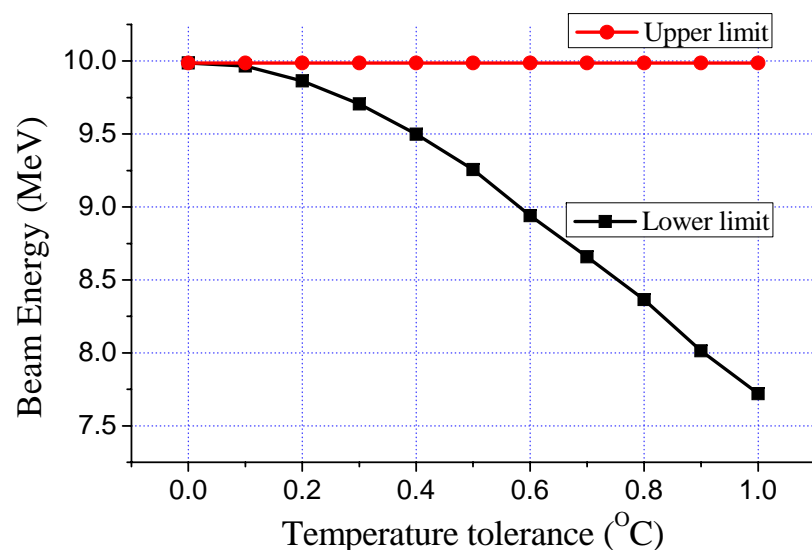
⇒ Resonant Frequency Shift

$$\Rightarrow |E(\omega)|^2 \propto \frac{1}{(\omega - \omega_0)^2 + (\omega_0 / 2Q)^2}$$

ω_0 : Resonance frequency

ω : Operating frequency

Q : Quality factor



$$\Delta P / P \cong \Delta E / E \leq 23\% ,$$

under $\Delta T = \pm 1^\circ C$

* Upper limit: The temperature of every cavity is 40 °C.

* Lower limit: The temperature of every cavity is shifted by the temperature tolerance from 40 °C.

- 10-MeV electron beams with 30 kW.
 - Input power: 25 MW with duty factor of 2.1×10^{-3}
 - Optimized input current: 1.6 A (Beam loading factor = -4.7 MeV/A)
- Beam properties
 - Bunch length and emittance: Acceptable for irradiation applications.
- Focusing issue
 - Beam envelope: small enough for the safe beam transmission
- Temperature tolerance
 - Temperature tolerance is determined as $\pm 1^\circ\text{C}$.
 - Beam energy is reduced with -2.3 MeV/ $^\circ\text{C}$